



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-041
Job Sheet 172482



Part No: D2282-041

Job Qty: 25 ea

Part Name: T Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	25 Ea		3/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18/03/28
100	Large Fab	25 pcs		3/8/18	0.00	4.36	Large Fab 1		DYC 18/03/28
110	QC	25 pcs		3/8/18	0.00	0.00	QC9		D 18-3-31
120	Small Fab	25 pcs		3/9/18	0.00	1.32	Small Fab U/A P.O.		D 18-3-31
130	QC	25 pcs		3/9/18	0.00	0.00	QC5		D 18-3-31
140	Packaging	25 pcs		3/9/18	0.00	0.00	Packaging3		
150	QC21-SA	25 Ea		3/9/18	0.00	0.00	QC21		GA 1/18

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282

Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod M/36 985

120 - Tumble

140 - LOCATION : GA

DAS
21
9-80

APR 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	24	0
	D2282-5	25	54	0

Part Specifications

Specifications could not be found.

Master Unit 001030



Job No 172482



Container No: S055918



Part: D2282-041

Job No: 172482

Serial No/Batch: S055918

Revision:

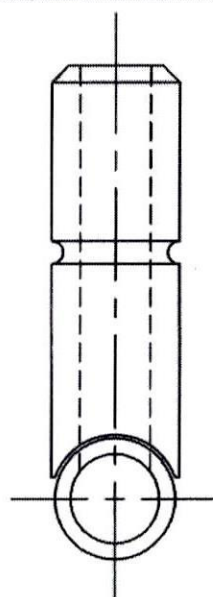
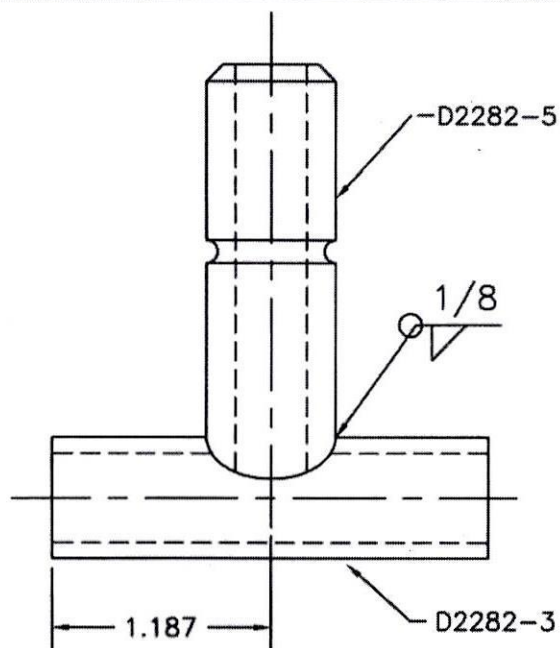
Inspector:

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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/28/18

DART

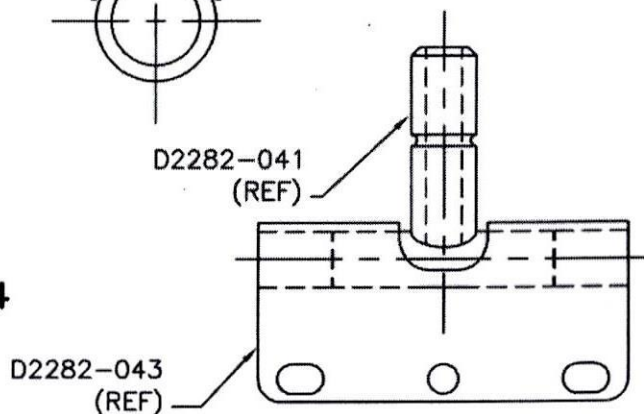
DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2282	REV. E SHEET 2 OF 2
DATE 05.06.07	TITLE HANDLE TUBES		SCALE 1:1



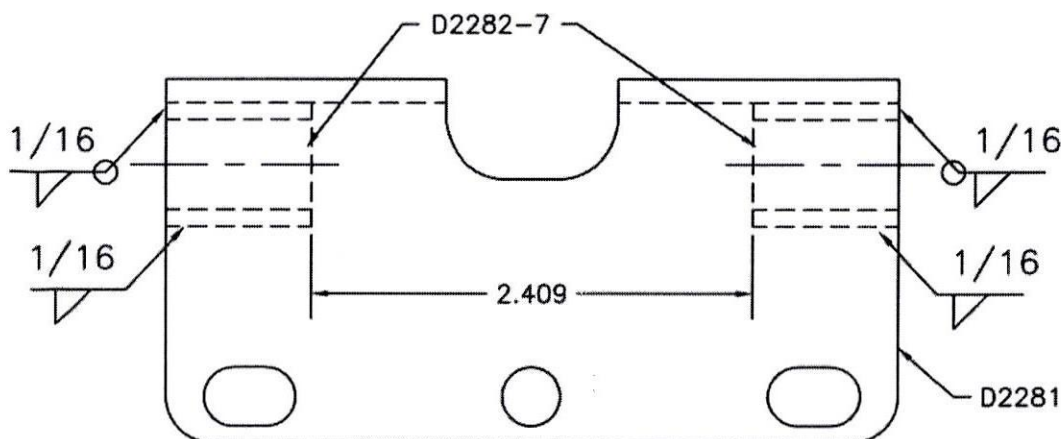
RELEASED
[Signature]
05/09/16

DEO ATTACHED

D2282-041 'T' ASSEMBLY
WELD ASSEMBLY PER DART QSI 004



GENERAL ASSEMBLY
SCALE 1:2



D2282-043 SADDLE ASSEMBLY
WELD ASSEMBLY PER DART QSI 004

SHOP COPY
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WITHOUT NOTICE
WORK ORDER
NO. 172482

FEB 20 2018

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